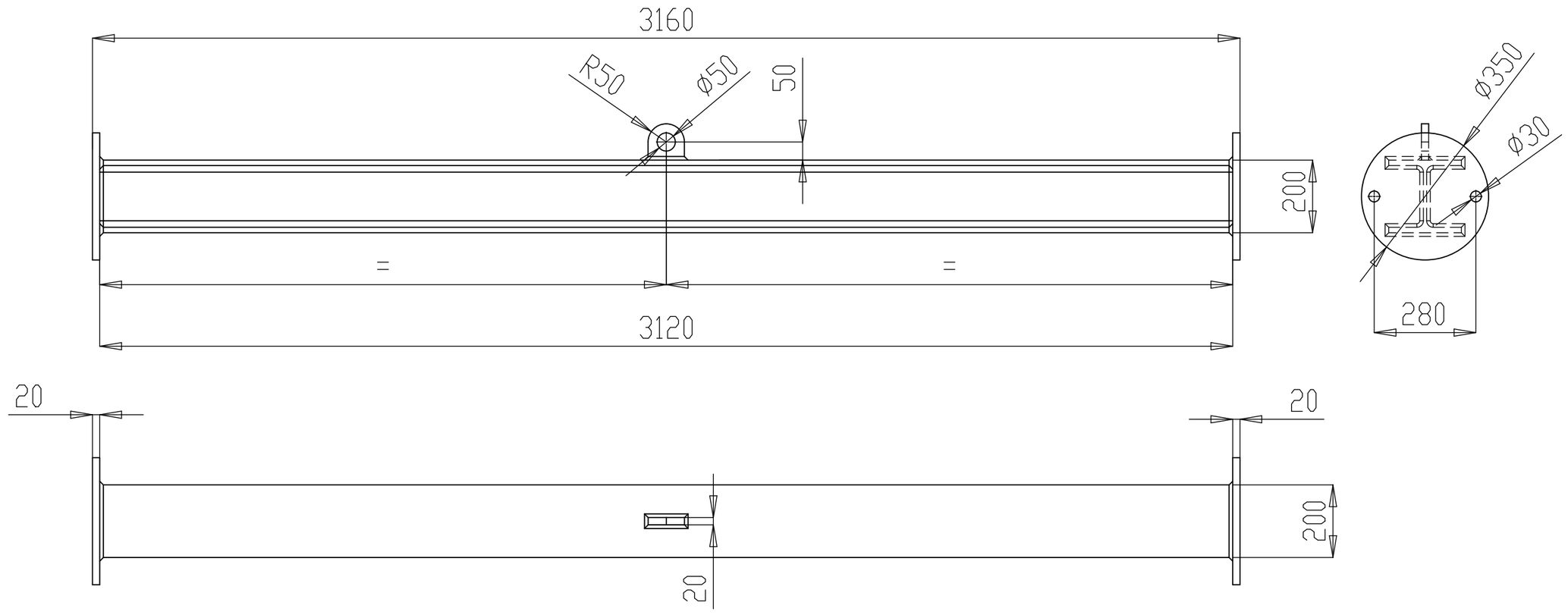
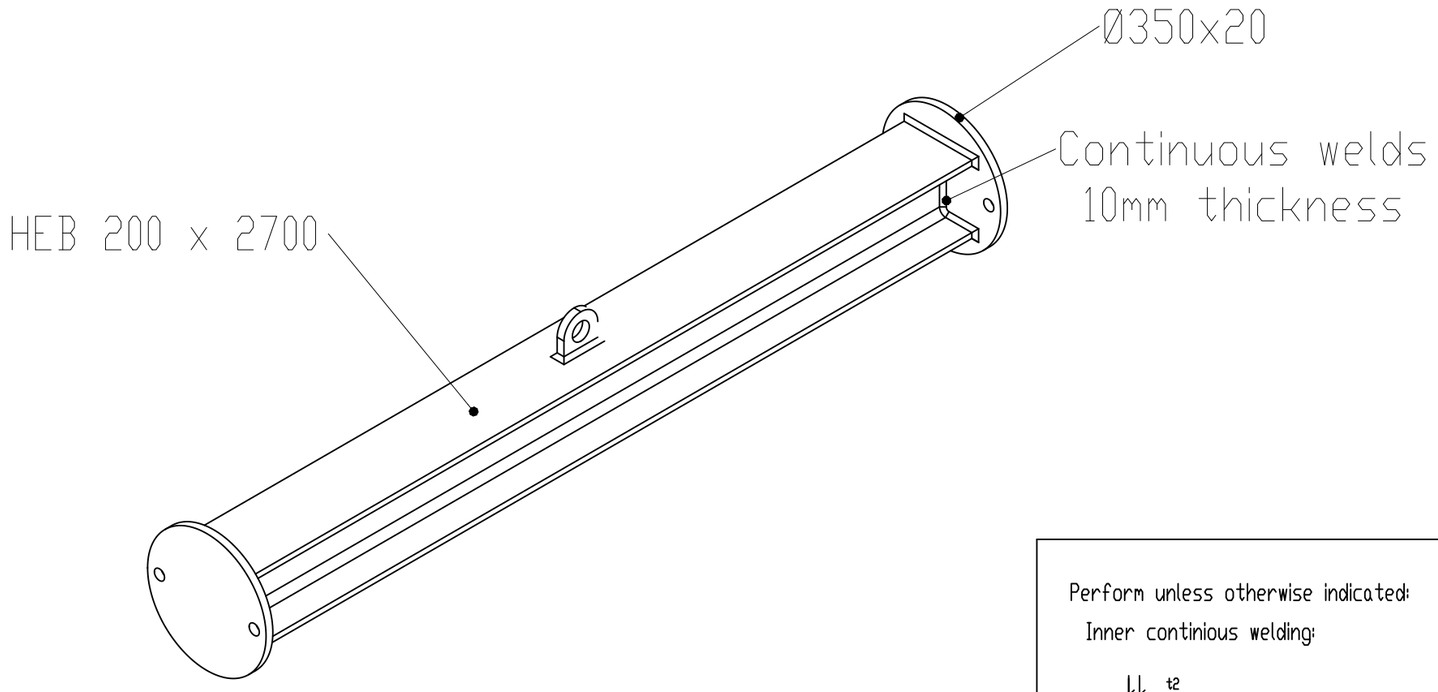
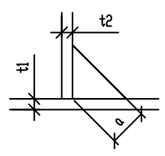




4 UNITS

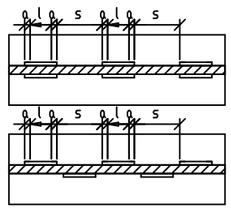
Perform unless otherwise indicated:

Inner continious welding:



a=0.5*min(t1,t2)

Outher discontinuous welding:



Minimum Value: l >= 15*a
l >= 40

Maximun Value: s <= 15*a
s <= 300

Also used in item

Rev.	Modification	Date	Name

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Tolerance for dimensions without tol. according to ISO 2768-mK								
More than	0.5	3	6	30	120	400	1000	2000
Less	3	6	30	120	400	1000	2000	4000
Machine Tool	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
Welded		±0.5	±1	±1.5	±2	±3	±4	±6

	Date	Name
Draw	09/10/2025	ATB
Checked	09/10/2025	BU
Verified	09/10/2025	BU

Material: S275JR

Weight (kg): 163

Customer: ALINVEST

Format: A4

Scale: –

Project Methode:

Title: 2558-3311-TMT
TMT MOUNTING SUPPORTS

Part Number: 2558-3311-TMT-MCH01-HOU01-0301

Revision: A

Customer Number: ALINVEST

Sheet: 1/1

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Furnaces & Refractories